

Mold Components

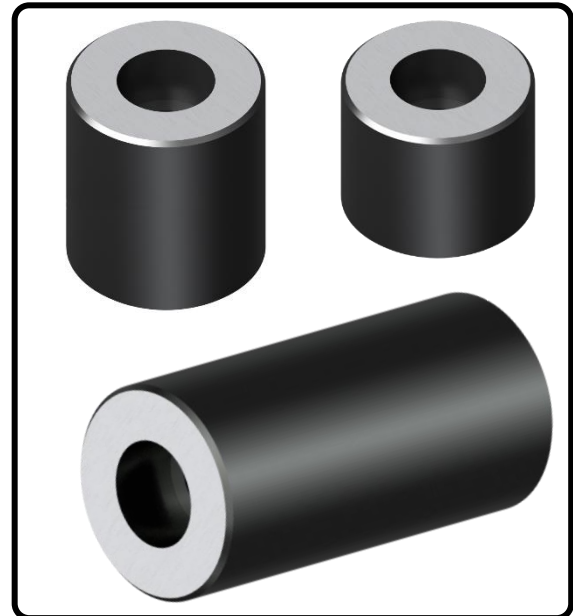
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KTM Stop buttons / Ejector box stops / Stop spacers

Imperial:

Material: Round Bar Steel
Grinding Stock: 0.015" grind stock on nominal dimension
Thickness Tolerance: +0.005"/-0.000"
 Prevents ejector plates from crashing into mold.

Catalog Name	D	T	Clearance for SHCS
KTM-SB-0.375	0.87"	0.375"	1/4 SHCS
KTM-SB-1.0	1.25"	1.000"	3/8 SHCS
KTM-SB-2.0		2.000"	
KTM-SB-2.5		2.500"	
KTM-SB-3.0		3.000"	
KTM-SB-4.0	1.50"	4.000"	



Metric:

Material: Round Bar Steel
Grinding Stock: 0.4mm grind stock on nominal dimension
Thickness Tolerance: +0.13mm/-0.00mm
 Prevents ejector plates from crashing into mold.

Catalog Name	D	T	Clearance for SHCS
KTM-SB-10	20mm	10mm	M6 SHCS
KTM-SB-25	32mm	25mm	M10 SHCS
KTM-SB-50		50mm	
KTM-SB-75		75mm	
KTM-SB-100	38mm	100mm	

